

# V241



## Two-way Plug Valve, Bronze PN 16 (232 psi)

V241 can be used in a wide range of applications, such as heating, cooling, air handling and domestic hot water systems.

The valve can handle the following types of media:

- Hot and chilled water.
- Water containing phosphate or hydrazine additives.
- Water with antifreeze additives such as glycol.

If the valve is used for media at temperatures below 0 °C (32 °F), it should be equipped with a stem heater in order to prevent ice formation on the valve stem.

## SPECIFICATIONS

Design . . . . .	two-way plug valve
Pressure class . . . . .	PN 16(232 psi)
Flow characteristic . . . . .	EQM
Stroke . . . . .	20 mm(0.79 in.)
Rangeability Kv/Kv <sub>min</sub> . . . . .	see table
Leakage . . . . .	up to 0,02% of Kv/Cv
ΔP <sub>m</sub> . . . . .	600 kPa(87 psi), water
Max. temperature of medium: . . . . .	150 °C(302 °F)
Min. temperature of medium: . . . . .	-20 °C(-4 °F)

## Connections

Valve. . external pipe thread according to ISO 228/1
Connection sets . . . . . see tables

## Materials

Body . . . . .	Bronze Rg5
Plug and seat . . . . .	stainless steel SS 2346
Stem . . . . .	stainless steel SS 2346

## ITEM NUMBERS

(connections are ordered separately, see p. 4)

Conn.		Kvs	Cvs	Item number excl. connection	Range-ability
DN	in.	m <sup>3</sup> /h			
15	1/2"	0.25	0.29	721-4106-000	> 50
15	1/2"	0.40	0.47	721-4110-000	> 50
15	1/2"	0.63	0.74	721-4114-000	> 50
15	1/2"	1.0	1.2	721-4118-000	> 50
15	1/2"	1.6	1.9	721-4122-000	> 50
15	1/2"	2.5	2.9	721-4126-000	> 50
15	1/2"	4.0	4.7	721-4130-000	> 50
20	3/4"	6.3	7.4	721-4134-000	> 100
25	1"	10	11.7	721-4138-000	> 100
32	1 1/4"	16	18.7	721-4142-000	> 100
40	1 1/2"	25	29.3	721-4146-000	> 100
50	2"	38	44.5	721-4150-000	> 100

## Key to Technical specification

- The rangability is the ratio of Kv and Kv<sub>min</sub> (Cv and Cv<sub>min</sub>).
- Kv (Cv) is the flow through the valve in m<sup>3</sup>/h at the specified valve lift and at a pressure drop of 100 kPa across the valve.
- Kv<sub>min</sub> (Cv<sub>min</sub>) is the minimum controllable flow (m<sup>3</sup>/h) at a pressure drop of 100 kPa within the range in which the valve characteristics conform to the slope requirements of IEC 534-1.

## DESIGN AND CHARACTERISTICS

The design of the V241 gives good resistance against solid particles in the fluid.

The plug is guided throughout the lift, which reduces the risk for vibrations. The valve closes with the stem up.

The flow characteristics of the V241 is equal percentage modified. This characteristic makes it possible to control low flow rates down to almost closed position. This is particularly important for achieving good control performance in systems with wide load variations.

### DESIGN



### CAVITATIONS

Cavitation takes place in a valve when the velocity of the flow between the plug and seat increases to the extent that gas bubbles are created in the water.

When, after the plug and seat, the velocity decreases, the gas bubbles collapse (implode), generating considerable noise and causing considerable wear on the valve.

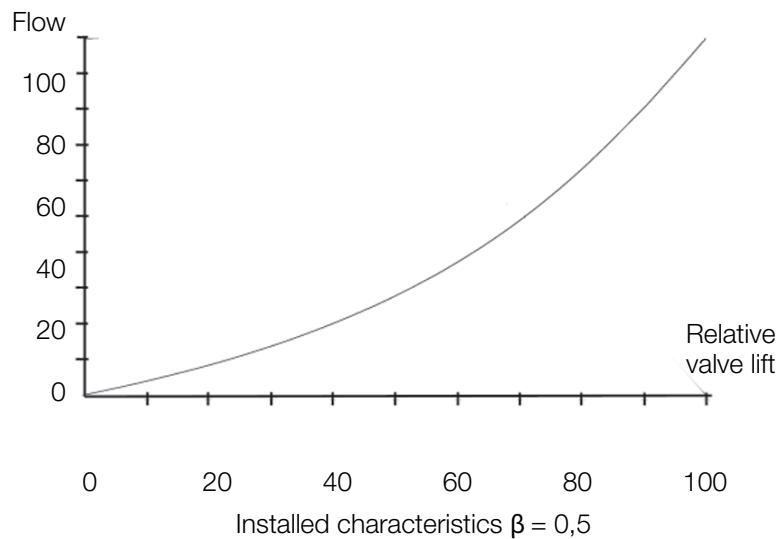
By means of the cavitation diagram shown in the figure it can be checked if risk of cavitation exists with the working conditions in the pertinent installation.

Proceed as follows: Using the static pressure before the valve (e.g. 1000 kPa), plot the horizontal line to the line for the temperature of the liquid (e.g. 120 °C).

From the intersection point, plot a vertical line downwards and read off the max. permissible pressure drop across the valve.

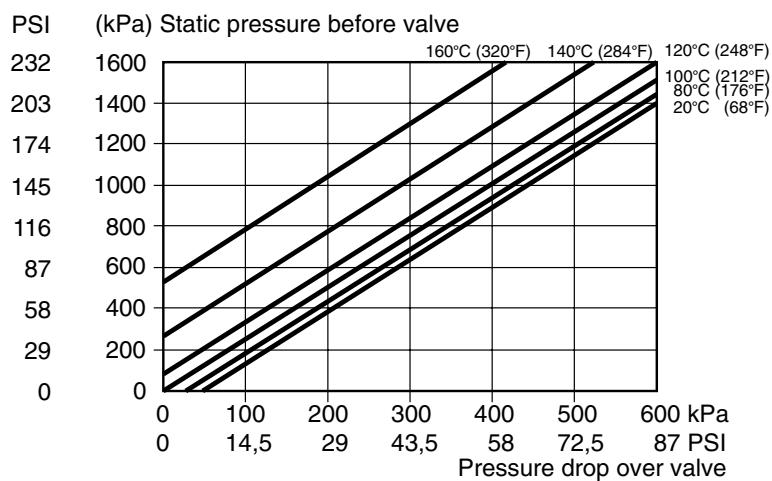
If the computed pressure drop exceeds the value read from the diagram there is risk for cavitation.

### CHARACTERISTICS



### CAVITATIONS

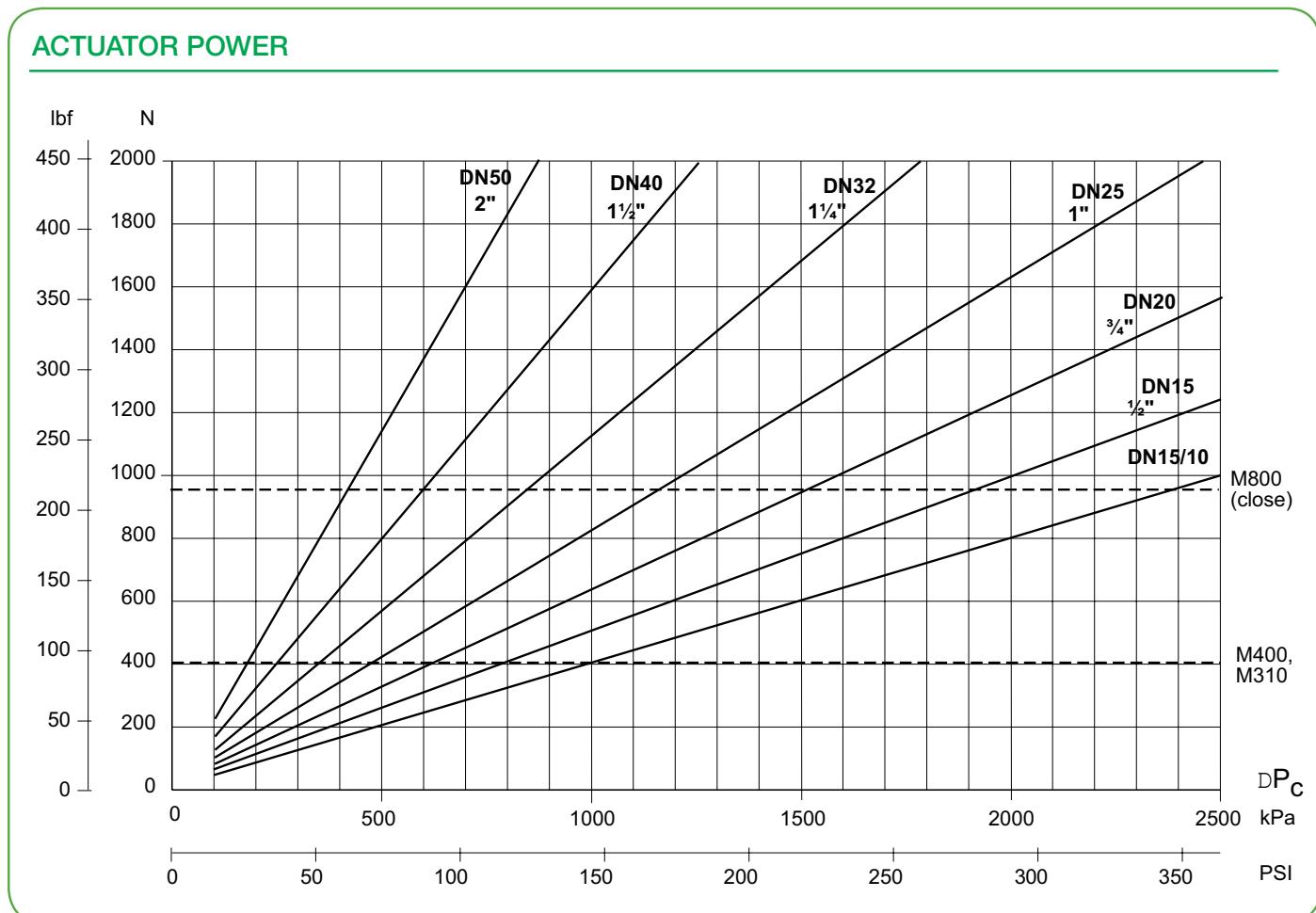
Pressure drop chart at the beginning of cavitation



## SPECIFICATION OF ACTUATOR

Use the diagram below to select actuator motor for the V241 to close required  $\Delta P_c$ .

A suitable actuator is selected, using the data sheet F-10-6.



## INSTALLATION

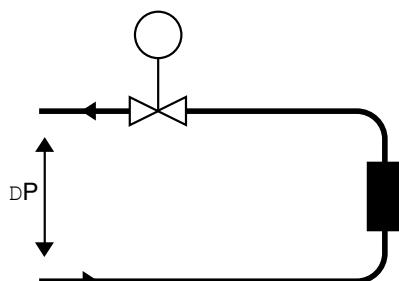
The valve should be mounted with flow direction in accordance with the valve marking.

It is recommended to install the valve in the return pipe, in order to avoid exposing the actuator to high temperatures.

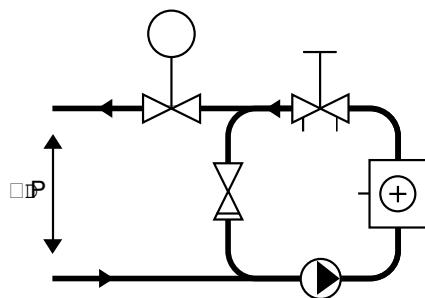
The valve must not be installed with the actuator mounted below the valve.

To ensure that suspended solids will not become jammed between the valve plug and seat, a filter should be installed upstream of the valve, and the pipe system should be flushed before the valve is installed.

## INSTALLATION



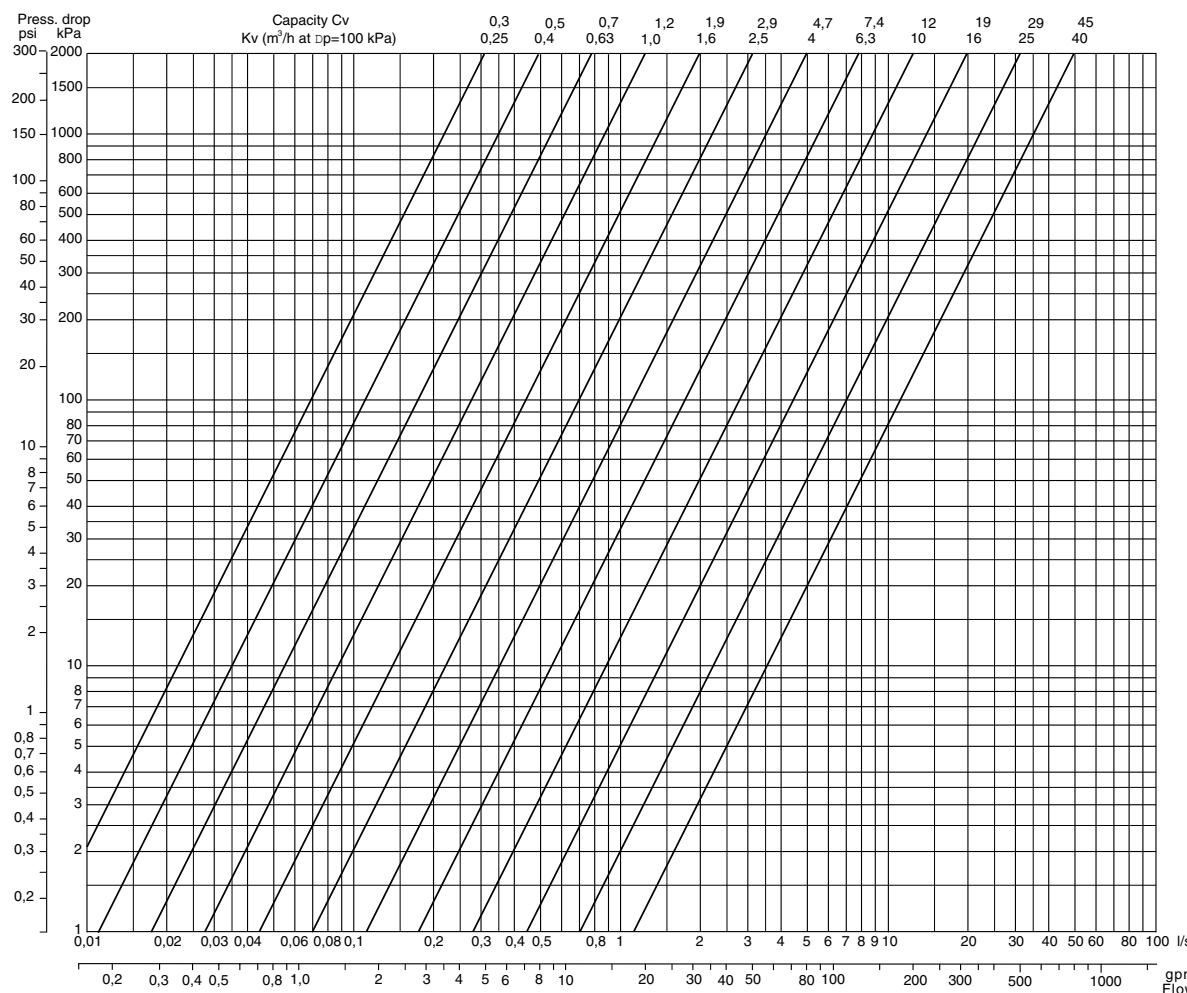
A. Typical installation without local circulating pump.



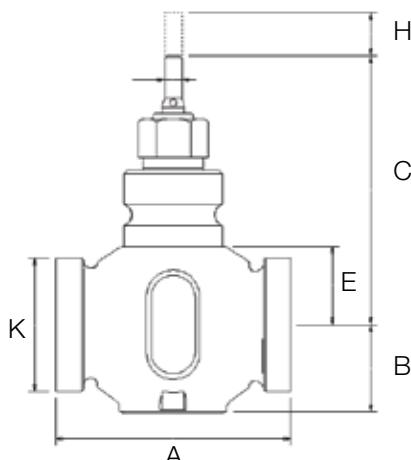
B. Typical installation with local circulating pump.

The  $K_v$  ( $C_v$ ) value of the valve to be selected so that the entire available pressure drop ( $\Delta P$ ) falls across the control valve.

## PRESSURE DROP CHART



## DIMENSIONS AND WEIGHT



Conn.		Dimensions										Weight		
		A		B		C		E		H				
DN	In.	mm	In.	mm	In.	mm	In.	mm	In.	mm	In.	In.	kg	lb.
15	1/2"	100	3.94	36	1.42	109.5	4.31	23.5	0.93	20	0.79	1"	1.0	2.20
20	3/4"	100	3.94	38	1.50	116	4.57	30	1.18	20	0.79	1 1/4"	1.2	2.65
25	1"	105	4.13	39	1.54	120	4.72	34	1.34	20	0.79	1 1/2"	1.4	3.1
32	1 1/4"	105	4.13	39	1.54	121	4.76	35	1.38	20	0.79	2"	1.8	4.0
40	1 1/2"	130	5.12	48.5	1.91	128.5	5.06	42.5	1.67	20	0.79	2 1/4"	2.6	5.7
50	2"	150	5.91	58	2.28	139	5.47	53	2.09	20	0.79	2 3/4"	4.3	9.5

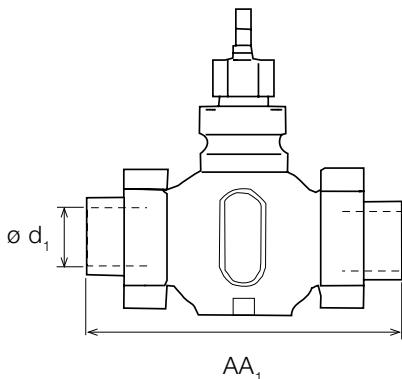
## SPARE PARTS

### Stuffing box

Standard type S ..... max 150 °C(302°F)

Item number ..... 1-001-0800-0

## INTERNAL THREAD CONNECTION



Valve		Int. thread	AA <sub>1</sub>		Item no. for connection, one pkg./port	
DN	in.	ø d <sub>1</sub>	mm	in.	w/Packing, std	w/Packing, spec.**
15	1/2"	R 1/2"	146	5.75	911-2100-015	911-2103-015
20	3/4"	R 3/4"	146	5.75	911-2100-020	911-2103-020
25	1"	R 1"	159	6.26	911-2100-025	911-2103-025
32	1 1/4"	R 1 1/4"	169	6.65	911-2100-032	911-2103-032
40	1 1/2"	R 1 1/2"	197	7.76	911-2100-040	911-2103-040
50	2"	R 2"	222	8.74	911-2100-050	911-2103-050

\* Thread according to ISO 7/1

\*\* The accessory combination "w/Packing, special" is intended for the primary circuit of district heating connections.

## Materials

Union nut ..... malleable iron casting, galv.

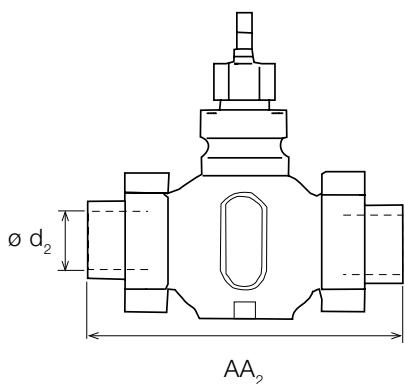
Union end ..... malleable iron casting, galv.

Packing, standard ..... Klingsersil C4400

or ..... Packing, spec

Klingsersil Top chem 1,5 mm(0.059 in.)

## SOLDERING TYPE CONNECTION



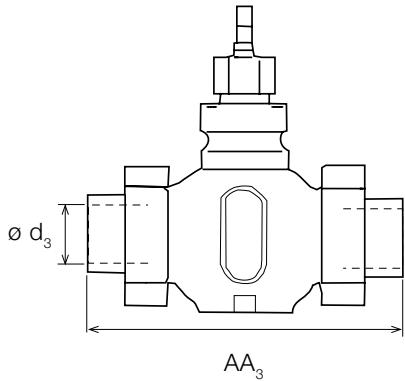
Valve		$\varnothing d_2$		AA <sub>2</sub>		Item no. for connection, one pkg./port	
DN	in.	mm	in.	mm	in.	w/Packing, std	w/Packing, spec*
15	1/2"	15	0.59	136	5.35	911-2101-015	911-2104-015
20	3/4"	22	0.87	146	5.75	911-2101-020	911-2104-020
25	1"	28	1.10	155	6.10	911-2101-025	911-2104-025
32	1 1/4"	35	1.38	163	6.42	911-2101-032	911-2104-032
40	1 1/2"	42	1.65	200	7.87	911-2101-040	911-2104-040
50	2"	54	2.13	232	9.13	911-2101-050	911-2104-050

\* The accessory combination "w/Packing, special" is intended for the primary circuit of district heating connections.

## Materials

Union nut ..... malleable iron casting, galv.  
 Union end ..... Bronze, SS 5204  
 Packing, standard ..... Klingsersil C4400  
 or ..... Packing, spec  
 Klingsersil Top chem 1,5 mm(0.059 in.)

## WELDED TYPE CONNECTION



Valve		$\varnothing d_3$		AA <sub>3</sub>		Item no. for connection, one pkg./port	
DN	in.	mm	in.	mm	in.	w/Packing, std	w/Packing, spec*
15	1/2"	21.3	0.84	182	7.17	911-2102-015	911-2105-015 <sup>v</sup>
20	3/4"	26.9	1.06	182	7.17	911-2102-020	911-2105-020 <sup>v</sup>
25	1"	33.7	1.33	187	7.36	911-2102-025	911-2105-025 <sup>v</sup>
32	1 1/4"	42.4	1.67	197	7.76	911-2102-032	911-2105-032 <sup>v</sup>
40	1 1/2"	48.3	1.90	232	9.13	911-2102-040	911-2105-040
50	2"	60.3	2.37	262	10.32	911-2102-050	911-2105-050

1) Material Union nut: Brass SS 5252

\* The accessory combination "w/Packing, special" is intended for the primary circuit of district heating connections.

## Materials

Union nut ..... malleable iron casting, galv. (except 1)  
 Union end ..... Steel SS 2172, SS 2174  
 Packing, standard ..... Klingsersil C4400  
 or ..... Packing, spec  
 Klingsersil Top chem 1,5 mm(0.059 in.)